

NANO Polishing S/M Manual







Preparation for Metallographic Sample & Analysis NANO POLISHING MANUAL

1. Equipment Introduction

- * NANOPOL D/M Polisher is a general Grinding & Polishing Manual Grinder.
- * ABS / SUS / Coated Aluminum and other materials for superior durability.
- * Slow start & Auto Stop function provides safety and fast operation speed.
- * Easy installation with simple switch, low noise, suitable for laboratory, clean design.
- * Apply disc paper and polishing cloth without plate exchange by applying Magnetic Plate System Can be used.
- * Maximize durability by using On / Off switch with excellent waterproof function.
- * The initial rotation direction is counterclockwise (ccw) and can be changed clockwise (cw) in accordance with the request and the rotation speed (RPM) is 50-800 RPM. (Subject to change upon request)
- * The Polishing Disc uses the default 8 ". (10 "& 12" option specification)
- * Waranty: Free of charge A / S in case of failure within 1 year after wearing the equipment.





2. Spectification

1) Grinding / Polishing Disc

- Diameter 8" (10", 12" Option)

- Speed 50 ~ 800RPM.

- Rotational direction CCW (CW Option)

2) Supply

- Voltage / Frequency 220V / 50 ~ 60HZ

- Power Load 1200W (S/M 600W)

- Current Max 10A (S/M 5A , T/M 15A)

Water InletWater OutletAir Hose 8mmHose 32mm

3) Dimension and weight

- Width 800mm (S/M 400, T/M 1200)

- Depth 600mm - Height 250mm

- Weight 60kg (S/M 30kg, T/M 90kg)

4) Includes

- Water Inlet Air Hose 8mm 1.5M*2, Water Filter*2

- Water Outlet Hose 32mm 2M*2 + Outlet EL.

- Power Cable*2, Guide Ring*2, Water Cover*2.



NANOPOL D/M



NANOPOL S/M





3. Install and use the equipment.

- 1) Water Inlet: Connect the air hose to the PCF 1/4 8mm on the back of the equipment.
- 2) Water Outlet: Connect the drainage elbow to the back of the equipment and connect the 32mm spiral hose.
- 3) Power ON: Connect the power cable to the back of the equipment and turn on the main power switch
- 4) Turn on the red power switch on the front and adjust the rotation speed to Speed Volume.
- 5) After checking the plate rotation, turn on the green water switch and adjust the amount of water with the upper needle valve.
- 6) Mount Disc Paper & Polishing Cloth on the plate with guide ring and start Grinding & Polishing.

 (Guide Ring is not required when using Magnetic Plate System)





4. Name of each part





